



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	482	9784A11	CRANKSHAFT	1	5
2		NSS	Not Sold Separate, Wear Sleeve	1	5
3	30	67923T	BEARING, Ball (LOWER)	1	5
4	53	67446	RING	1	5
5	39	816106	RING	7	SN# 0T979999 & Below
5	39	843198001	SEAL RING	7	SN# 0T980000 & Up
6	28	91800	KEY, Woodruff	1	5
7	25	35126	O RING	1	2,5
8	31	88270A	RACE ASSEMBLY	2	5
9		NSS	Not Sold Separate, Needle Roller	2	5
10	700	858295T	PISTON	3	(STBD-STANDARD)
10	700	858294T	PISTON	3	(PORT-STANDARD)
10	700	878572A	PISTON	AR	(STARBOARD)(.015 O/S)
10	700	878571A	PISTON	AR	(PORT)(.015 O/S)
10	700	878574A	PISTON	AR	(STARBOARD)(.030 O/S)
10	700	878573A	PISTON	AR	(PORT)(.030 O/S)
11	40	841202	RING	12	5
12	39	858772A12	RING SET, Piston	1	5
12	39	875252A12	PISTON RING SET	AR	(.015 O/S)
12	39	875257A12	PISTON RING SET	AR	(.030 O/S)
13		NSS	Not Sold Separate, Piston Ring	6	5
14	647	822373A	CONNECTING ROD ASSEMBLY	6	5
15	10	94320	SCREW, (.375-24 x 1.250)	12	5
16	31	43012A	BEARING/CAGE KIT	12	5
17		NSS	Not Sold Separate, Needle Roll	96	5
18	12	88263	WASHER, Thrust	12	5
19	29	88258001	BEARING, Needle	204	5
20	31	816773A	BEARING ASSEMBLY (UPPER)	1	5
21	26	859093	SEAL	1	5
22	25	823683	O RING	1	2,5
-	27	832934A00	POWERHEAD GASKET SET	1	
-		883894A04	POWERHEAD	1	